

# Angle adjustable Side units

## Manual / Assembly instructions

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Art no: 62390-1

### Parts:



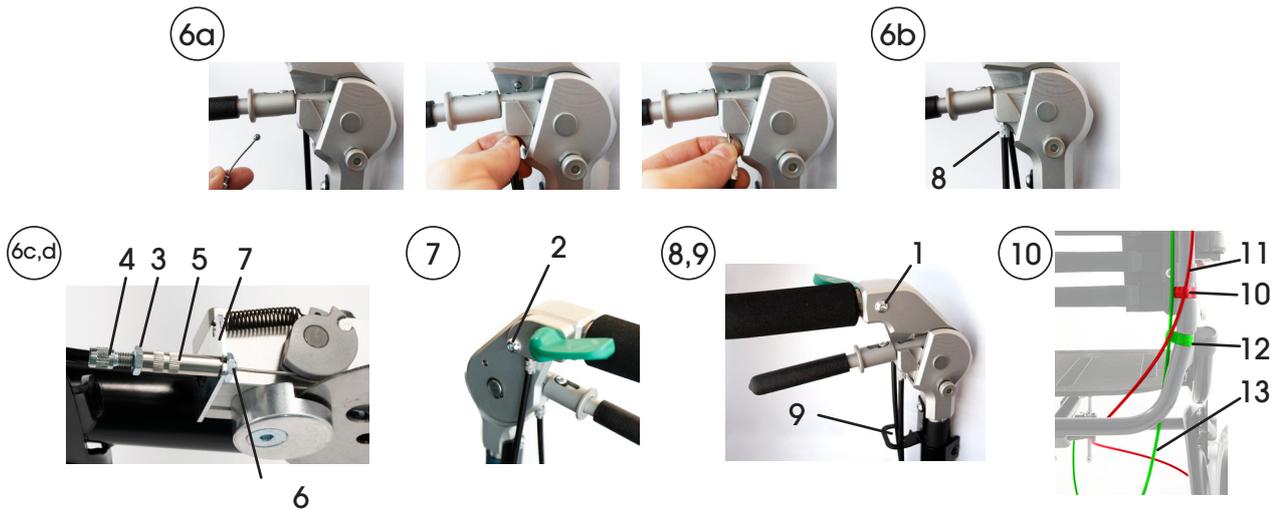
### Assembly

**Note!** Only to be assembled by authorized personell.

Follow these steps to change/assemble the side unit:



1. Remove the current push bar by loosen the screws (1) completely on both sides and pull it out.
2. Remove the levers for seat tilt and back recline (If applicable) by removing the screws (2) on both sides. The levers can be left hanging in the wires during the work.
3. Detach the brake wires according to this:
  - a. Make sure the parking brake is not active.
  - b. Remove both the wheels.
  - c. On the wheel mount: Relax the brake wire as much as possible with the nut (3) and the wire sleeve (4).
  - d. Unscrew the nut (6) and remove the position sleeve (5) from the sheet metal (7).
  - e. Make sure the wire housing can easily move along the wire and unscrew the upper wire sleeve (8), 3e.
  - f. Pull the upper sleeve to show as much "wire" as possible in this end of the wire package. Then push the "end nipple" up from it's position, move it slightly forward and pull it out the front hole. See 3f.
4. Remove the side units from the frame.
5. Place the angle adjustable side units in the frame and make sure they are in the lowest position.



6. Mount the brake wire on both sides, they are fitted in the same way as on the standard side units:
  - a. Thread the "end nipple" of the wire through the front hole on the brake handle, then move it to the rear hole and pull it down to it's position. Make sure it is positioned properly.
  - b. Mount the upper wire sleeve (8) in the side unit. Make sure it is completely screwed.
  - c. Make sure the wire slips into the upper sleeve (8) and mount the position sleeve (5) with the nut (6) at the wheel mount. Tighten.
  - d. Adjust to the desired break force by screwing the sleeve (4) to tighten the wire. Test to see if the wheel rolls freely when the brake is not used and the desired performance is achieved when braking. Lock with the nut (3). NOTE! Always try braking with the patient in the chair to verify that the cable is sufficiently tight.
7. Mount the tilt and recline lever on both sides with the screws (2).
8. Mount the desired push bar and secure with screws (1). In case of problems, see separate assembly instructions for the push bar, 95182.
9. Check that all cables run freely through the loop (9) and not bent or damaged in any way.
10. Place the clamps that hold the wires according to the pictures: The clamp (10) for the brake wire (11) is placed just above the plate that connects to the back system, and the clamp (12) for the tilt/back recline wire (13) is placed under it. Also shown in the picture is how the wires should run in relation to each other.
11. Test all functions, seat tilt, recline, braking and angling of the push bar. Preferably with push bar set at different heights.

## Use

The push bar can be adjusted in three positions by pressing the buttons (14) on both the right and left side while moving the push bar to the desired position. Release the buttons and make sure it clicks into position.



- Pay attention to the cables so that they can move freely through the loop (9) when changing the angle of the push bar.
- Not to be used with separate operating handles!

## Care

The side units can be cleaned with soap and water. For further information, see the Maintenance Instructions, art. no. 95730-1.

